

# HEAT STIC



## Processing Recommendations:

- ◆ Place fusible side of HEAT STIC onto wrong side of fabric and iron with heat press. (fig. 1+2)  
Settings:
  - temperature about 100°C - 120°C
  - pressure about 4 bar
  - time about 5 seconds
- ◆ Cut out design using a laser cutter, scissors or cutting plotter (fig. 3).
- ◆ Peel off release paper- back of fabric is now self-adhesive (fig. 4).
- ◆ Place design onto embroidered contour then finish embroidery process.
- ◆ Embellish design to your liking.



## Technical Information:



- ◆ **double-sided adhesive film**
- ◆ **Material:**
  - Base: 100% Polyester
  - Coating: 100% Polyacrylate
  - Cover: Silicone Paper
- ◆ **Colour:** transparent
- ◆ **Weight:**
  - Base: 30 g/m<sup>2</sup>
  - Coating: 7 g/m<sup>2</sup>
  - Cover: 125 g/m<sup>2</sup>
- ◆ **Make-up:**
  - rolls in different sizes
  - roll 50 cm x 300 m
  - roll 50 cm x 25 m
- ◆ **Minimum Order:**
  - 1 roll

Professional materials for high-quality embroidery results – tried and tested in the clothing, promotion and home textile industries. For more information visit our website [www.gunold.de](http://www.gunold.de)!

Distributed by:

# GUNOLD®

