

BSN

Permanent Heat-Seal Film



Appliqués the Easy Way

Ironing instead of sewing: it's as easy as that. The BSN thermo film permanently bonds embroideries, patches and emblems – without sewing! BSN is ironed on the back of a completed embroidery design, making every appliqué extremely durable. And embroidery edges and borders don't peel off.

BSN is available in two different versions:

1. (Type H) For delicates, wash-able up to 105° F
 2. (Type I (J)) For industrial garments, washable up to 205° F
- In any case, an incredibly time-saving, convenient and most effective solution!

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Main Applications:

- ◆ Heat-seal film for appliqués, patches and emblems.
- ◆ For permanent bonding of edges, borders and seams.

Processing Recommendations:

Coating of the embroidery design:

- ◆ Place the embroidery design face up on the BSN foil side and cut out the design's shape.
- ◆ Type I: apply with a heat press, approx. 5 sec. at a temperature of 340° F.
- ◆ Type H: apply with a household iron, approx. 5 sec. at a temperature of 275° C.
- ◆ Remove the protective paper sheet from the coated design.

Appliqués on garments:

- ◆ Place the coated embroidery design on the desired area of the garment and press it on permanently:
 - Type I: apply with a heat press (pressure: approx. 1.4 bar), approx. 15 sec. at a temperature of 340° F.
 - Type H: apply with a household iron (putting pressure on the iron's tip), approx. 20-25 sec. at a temperature of 275° F.

Full adhesiveness of BSN will be achieved after 48 hours!



Technical Information:

- ◆ Material: 100% copolyamid
- ◆ Available in 2 different versions:
 - Type I (J) · suitable for industrial garments, washable up to 205° F
 - fast to dry cleaning
 - can only be applied with a heat press
 - strength: 73 μ , 80 g/m²
 - Type H · suitable for delicates, washable up to 105° F
 - fast to dry cleaning
 - application also possible with a household iron
 - strength: 55 μ , 60 g/m²
- ◆ Make-up - Types I + H:
 - Rolls
- ◆ Dispatch and packing size:
 - Single rolls

Professional materials for high-quality embroidery results – tried and tested in the clothing, promotion and home textile industries. For more information visit our website www.gunold.com!

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