

Processing Recommendations:



- ◆ **Thread Tension:**
As for all metallic threads, a loose thread tension is extremely important.
- ◆ **Thread Unwinding:**
Make sure to slip the provided thread net over the cone before you start embroidering. This will guarantee even thread unwinding.
- ◆ **Needle:**
Use universal needle Organ 75/11 SES or special needle for metallic threads Organ DBx7ST strength 75/11 SES in case of difficulties.

- ◆ **Bobbin Thread:**
For best results, use BOBBY SYN 120 or 130.
- ◆ **Design:**
Best effects can be achieved in large-scale patterns, but it's also suitable for very fine embroideries.

Care Instructions:



Technical Information:



- ◆ **Upper thread**
- ◆ **Composition:**
Metallized polyamide/polyester thread. The core of the thread is made of polyamide, the coating of metallized polyester.
- ◆ **Size:**
 - 7/2 (2ply Final strength: Nm 75; dtex 133)
 - 5/2 (2ply) Final strength varies according to colour: Nm 47-50; dtex 181-215

- ◆ **Minimum order:**
 - 1 Miniking Cone of 1.000 m
 - 1 Cone of 5.000 m

Tips from our experts:

- Size 7/2 is the thinner metallic thread; this size is closer to a 40 wt thread (stitch density for 40 wt thread).
- Size 5/2 is the somewhat heavier metallic thread; this size is closer to a 30wt thread (stitch density for 30wt thread).

Range of colours:

- discover 30 coloured metallic shades and 8 different gold and silver shades:
- interactive at www.gunold.de
 - real thread colour card

Colours certified according to Standard 100 by ÖkoTex product class I:

- 7001
- 7010
- 7018
- 7050
- 7056



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